

## Manual Key Override feature

The gunlock has a manual - key operated - override feature to open the lock in case of electrical failure.

You do not have to use the key but it is there, ready to open the gunlock, should you ever need it. Just insert the key provided with the lock and turn it 90 degrees counter clockwise to open the lock and remove your weapon.

Note: the two ways to open the lock - electric and manual key operated - work independently.

## Package contents

- 1 x Model SC-1 Pump Shotgun Lock
- 3 x 5/16-18 x 3/4" Carriage bolts
- 3 x 5/16" flat washers
- 3 x 5/16" lock washers
- 7 x Sheet metal screws
- 1 x push-button switch
- 1 x this installation instructions

We reserve the right to change design and prices without notice.

## IMPORTANT

Should you have any problem installing or using Santa Cruz products, we are here to help you every step of the way.

Just give us a call at our toll free number (800) 847-5428 and we will be glad to help you with the installation, special part request or any other way you might need assistance.

## OTHER PRODUCTS AVAILABLE FROM SANTA CRUZ

### Gunlocks:

- o Model SC-1 for pump shotguns
- o Model SC-1/AR for automatic shotguns
- o Model SC-5 Universal for any weapon

### Mounting Brackets:

- o Model SC-915/P Partition Wall
- o Model SC-915-D Dual partition Wall
- o Model SC-917 Wall or Trunk
- o Model SC-934 Overhead

### Accessories:

- o Solenoid (SC-1909)
- o Spare keys (specify style or number)
- o Butt Plate (SC-1900)
- o Butt plate wedge (SC-9308)
- o Timer (SC-7009)
- o Mounting hinge (SC-9302)

### LIMITED WARRANTY

Santa Cruz Gunlocks, LLC. (SCG) warrants this product to be free of defects in material and workmanship under normal use for the life of the car it was originally installed in new. SCG makes no other express or implied warranties of the product. The purchaser's sole and exclusive remedy in the unlikely event of breach of warranty is expressly limited to, at SCG's election, repair, refurbishment, or replacement of the defective product with the same version or an upgrade or, if replacement is not possible, a refund of the purchase price.

Shipping cost to SCG must be paid by the user and SCG will pay return shipping charges. Repair parts and replacement products will be provided on an exchange base only and will be either reconditioned or new. This limited warranty does not cover damage to the product resulting from accident, disaster, misuse, abuse, negligence, improper installation or modification or repair of the product other than by SCG. Limited warranty service may be obtained by returning the product to SCG at the address below.

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## Model SC-931-1 Muzzle Down Setup Pump Shotguns

The Model SC-931-1 setup has been designed to secure a pump shotgun in front of the front passenger seat.

Installation:

### Step 1. Preassembly

Bolt together all components as shown on the other side with carriage bolts, washers and nuts provided with the gunlock. Do not tighten screws.

**Step 2.** Place your pump shotgun in the gunlock and position the whole assembly right in front of the passenger seat so the barrel of the weapon points down into the foot cavity. Adjust the height of the mounting hinge (SC-9302) so the buttstock of the weapon is positioned nicely over the seat.

**Step 3.** Depending on the muzzle piece you ordered, you either have the SC-403 L Muzzle Support or the SC-9303 Flat Muzzle Support. Install SC-404 Muzzle Plug in either of muzzle supports and push up the plug into the barrel of the shotgun.

**Step 4.** Move the whole assembly around to find the best position. When satisfied, mark mounting hole locations for both muzzle support and SC-401 uprights. Check other side of floor board to avoid drilling into electrical wires or other lines and components.

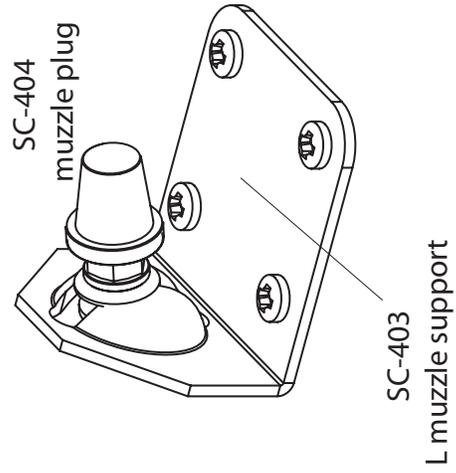
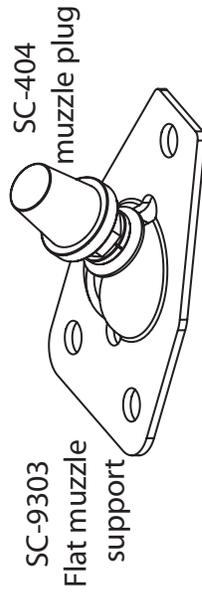
Drill holes and install nuts and bolts.

Remove and reinsert the weapon several times making minute adjustments.

Tighten all nuts and bolts when satisfied.

# Model SC-931-1 Muzzle Down Rack

Secure a pump shotgun at front  
passenger side



- Components:
- o 2 x SC-401 uprights
  - o SC-9302 mounting hinge
  - o SC-404 muzzle plug
  - o SC-403 L muzzle support or
  - o SC-9303 Flat muzzle support
  - o nuts and bolts
  - o installation instructions

Remington 870

